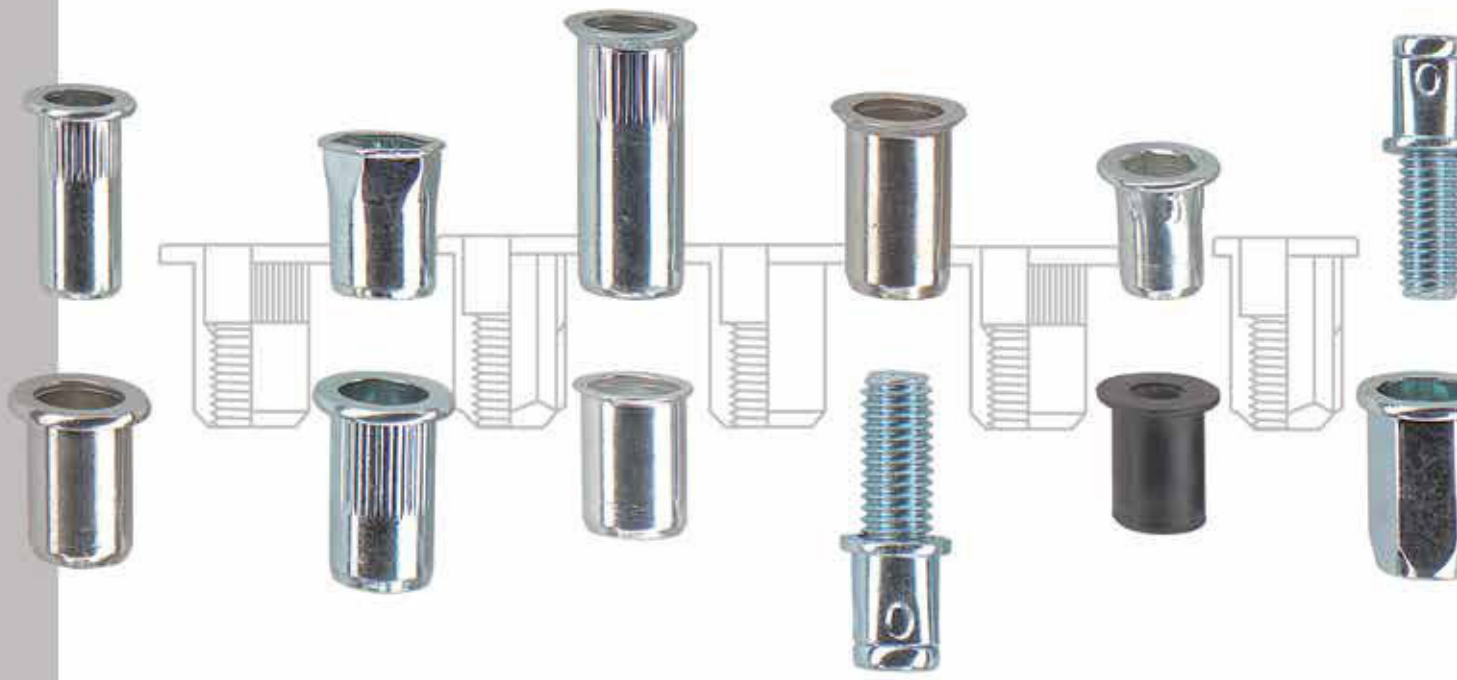


Blind rivet nuts and bolts

MASTERFIX®

Masterfix Mastergrip Blind rivet nuts and bolts

The Mastergrip blind rivet nuts and Masterbolt range is a highly specialized range of blind rivet nuts and bolts.

We offer in our standard stock program a wide variety of

Sizes	: M3 up to M12
Alloys	: aluminium, steel, stainless steel A2 and A4, EPDM
Head types	: cylindrical, countersunk, reduced countersunk
Body types	: round, Hex-T, open and closed end.

The Mastergrip Blind rivet nuts are equipped with knurled bodies, thus providing better grip and higher resistance to torque after setting in soft material.
The diameters of the Mastergrip Blind rivet nuts are adapted to the use of standard drill diameters.

The Masterbolt is a blind riveting bolt providing an external thread-connection and is available in 4 different thread sizes of each 4 different lengths. **All Masterbolts serve an 8.8 strength class.**

Advantages

Can be easily set in thin material
The time consuming tapping of a thread or welding of a blind rivet nut will now no longer be required

Blind rivet nuts have the same properties as a tapped thread in full material, because of the strong "flush flange" after deformation of the rivet nuts

Can be set from one side, where the rear of the material and the inside of the object are inaccessible

The material will not be damaged

Will not deform or cause discolouration of the material

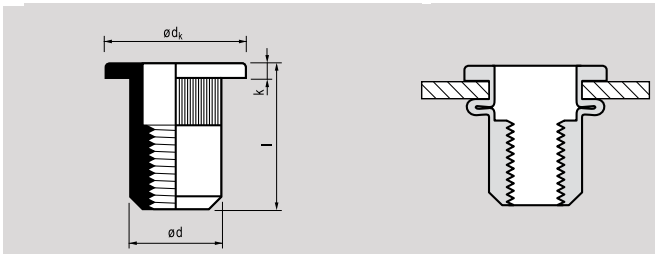
Applications

Automotive industry
HVAC applications
Shipbuilding industry
Hinges
Furniture
Window frames

Info

MFX 23-CO

Steel
Zinc plated



MASTERGRIP | open end | cylindrical head

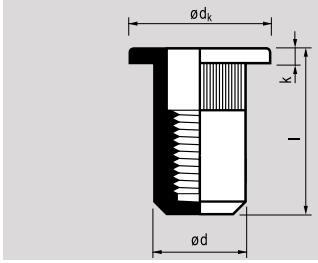
Ø d		l [+0,5/-0]		Item nr.	Ø d_k [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	!	10,5	0,5-2,5	**23M03CO1**	7,0	0,9	4,9	3,0	4.900	990
	*	11,5	2,5-4,0	**CO2**						
Ø 5,0										
M4	=	11,0	0,5-3,0	**23M04CO1***	9,0	1,1	5,9	4,5	7.840	1.660
	!	14,0	3,0-5,5	**CO2**						
Ø 6,0										
M5	=	13,0	0,5-3,0	**23M05CO1***	10,0	1,1	6,9	7,8	11.070	2.760
	!	16,0	3,0-5,5	**CO2**						
Ø 7,0	*	19,0	5,5-8,0	**CO3**						
M6	=	16,0	0,5-3,0	**23M06CO1***	12,0	1,6	8,9	20,0	17.640	3.430
	!	18,5	3,0-5,5	**CO2**						
Ø 9,0	*	21,0	5,5-8,0	**CO3**						
M8	=	17,5	0,5-3,0	**23M08CO1***	15,0	1,6	10,9	29,0	27.440	4.410
	=	20,0	3,0-5,5	**CO2**						
Ø 11,0	*	22,5	5,5-8,0	**CO3**						
	*	25,0	8,0-10,5	**CO4**						
M10	=	19,0	0,5-3,0	**23M10CO1***	16,0	2,1	11,9	32,0	29.400	4.900
	=	24,0	3,0-6,0	**CO2**						
Ø 12,0	*	27,0	6,0-9,0	**CO3**						
	*	30,0	9,0-12,0	**CO4**						
M12	=	25,0	1,0-4,0	**23M12CO1**	22,0	2,1	15,9	43,7	48.020	6.860
	*	28,0	4,0-7,0	**CO2**						
Ø 16,0	*	31,0	7,0-10,0	**CO3**						

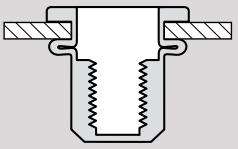
* these rivets of range 23-CO are also available in blister pack.

=	identical to old program
!	improved technical data
*	addition

MFX 23-CG

Steel
Zinc plated





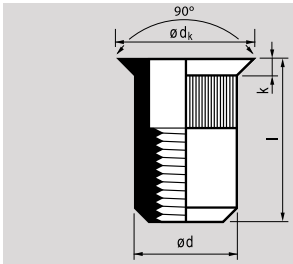
MASTERGRIP | closed end | cylindrical head

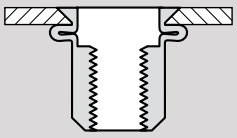
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	15,0	0,5-2,5	**23M03CG1**	7,0	0,9	4,9	3,0	4.900	900
	*	16,0	2,5-4,0	**CG2**						
Ø 5,0										
M4	=	16,0	0,5-3,0	**23M04CG1**	9,0	1,1	5,9	4,5	7.840	1.660
	*	19,0	3,0-5,5	**CG2**						
Ø 6,0										
M5	=	18,5	0,5-3,0	**23M05CG1**	10,0	1,1	6,9	7,8	11.070	2.760
	*	21,5	3,0-5,5	**CG2**						
Ø 7,0	*	24,5	5,5-8,0	**CG3**						
M6	=	21,5	0,5-3,0	**23M06CG1**	12,0	1,6	8,9	20,0	17.640	3.430
	*	24,0	3,0-5,5	**CG2**						
Ø 9,0	*	26,5	5,5-8,0	**CG3**						
M8	=	26,0	0,5-3,0	**23M08CG1**	15,0	1,6	10,9	29,0	27.440	4.410
	*	28,5	3,0-5,5	**CG2**						
Ø 11,0	*	31,0	5,5-8,0	**CG3**						
	*	33,5	8,0-10,5	**CG4**						
M10	*	28,0	0,5-3,0	**23M10CG1**	16,0	2,1	11,9	32,0	29.400	4.900
	*	33,0	3,0-6,0	**CG2**						
Ø 12,0	*	36,0	6,0-9,0	**CG3**						
	*	39,0	9,0-12,0	**CG4**						

=	identical to old program
!	improved technical data
*	addition

MFX 23-VO

Steel
Zinc plated





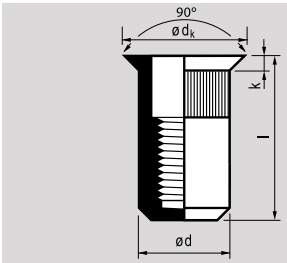
MASTERGRIP | open end | countersunk head

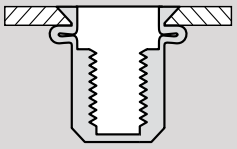
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	11,5	1,5-3,5	**23M03VO1**	7,5	1,5	4,9	3,0	4.900	900
	*	12,5	3,5-5,0	**VO2**						
Ø 5,0										
M4	!	12,5	1,5-4,0	**23M04VO1**	8,5	1,5	5,9	4,0	7.860	2.210
	*	15,0	4,0-6,5	**VO2**						
Ø 6,0										
M5	!	13,5	1,5-4,0	**23M05VO1**	9,5	1,5	6,9	5,0	10.780	2.320
	*	16,0	4,0-6,5	**VO2**						
Ø 7,0	*	18,5	6,5-9,0	**VO3**						
M6	!	15,5	1,5-4,0	**23M06VO1**	11,5	1,5	8,9	16,0	16.660	3.660
	*	18,0	4,0-6,5	**VO2**						
Ø 9,0	*	20,5	6,5-9,0	**VO3**						
M8	!	18,5	1,5-4,0	**23M08VO1**	13,5	1,5	10,9	20,0	30.840	4.720
	*	21,0	4,0-6,5	**VO2**						
Ø 11,0	*	23,5	6,5-9,0	**VO3**						
M10	=	21,0	2,0-4,5	**23M10VO1**	14,5	1,7	11,9	28,0	34.300	5.050
	*	24,0	4,5-7,5	**VO2**						
Ø 12,0	*	27,0	7,5-10,5	**VO3**						
M12	*	24,5	2,0-4,5	**23M12VO1**	19,0	1,9	15,9	43,7	48.000	6.800
	*	27,5	4,5-7,5	**VO2**						
Ø 16,0	*	31,0	7,5-10,5	**VO3**						

=	identical to old program
!	improved technical data
*	addition

MFX 23-VG

Steel
Zinc plated





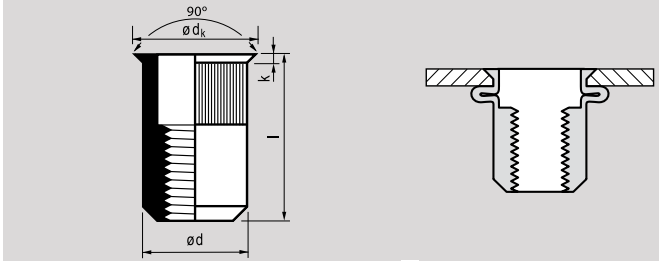
MASTERGRIP | closed end | countersunk head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	16,0	1,5-3,5	**23M03VG1**	7,5	1,5	4,9	3,0	4.900	900
	*	17,0	3,5-5,0	**VG2**						
Ø 5,0										
M4	!	17,5	1,5-4,0	**23M04VG1**	8,5	1,5	5,9	4,0	7.860	2.210
	*	20,0	4,0-6,5	**VG2**						
Ø 6,0										
M5	!	20,0	1,5-4,0	**23M05VG1**						
	*	22,5	4,0-6,5	**VG2**	9,5	1,5	6,9	5,0	10.780	2.320
Ø 7,0	*	25,0	6,5-9,0	**VG3**						
M6	!	23,0	1,5-4,0	**23M06VG1**						
	*	25,5	4,0-6,5	**VG2**	11,5	1,5	8,9	16,0	16.660	3.660
Ø 9,0	*	28,0	6,5-9,0	**VG3**						
M8	!	27,0	1,5-4,0	**23M08VG1**						
	*	29,5	4,0-6,5	**VG2**	13,5	1,5	10,9	20,0	30.840	4.720
Ø 11,0	*	32,0	6,5-9,0	**VG3**						
M10	*	30,0	2,0-4,5	**23M10VG1**						
	*	33,0	4,5-7,5	**VG2**	14,5	1,7	11,9	28,0	30.840	4.900
Ø 12,0	*	36,0	7,5-10,5	**VG3**						
M12	*	34,5	2,0-4,5	**23M12VG1**						
	*	37,5	4,5-7,5	**VG2**	19,0	1,9	15,9	43,7	48.000	6.800
Ø 16,0	*	40,5	7,5-10,5	**VG3**						

=	identical to old program
!	improved technical data
*	addition

MFX 23-KVO

Steel
Zinc plated



MASTERGRIP | open end | reduced countersunk head

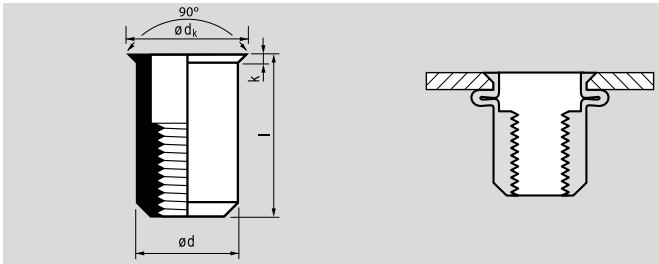
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	9,5	0,5-2,5	**23M03KVO1**	6,0	0,7	4,9	3,0	3.900	900
Ø 5,0										
M4	*	10,0	0,5-3,0	**23M04KVO1**	7,0	0,7	5,9	4,0	6.470	1.620
Ø 6,0										
M5	*	11,5	0,5-3,0	**23M05KVO1**	8,0	0,7	6,9	5,0	9.090	2.190
Ø 7,0										
M6	*	14,0	0,5-3,0	**23M06KVO1**	10,0	0,7	8,9	15,0	16.660	2.350
Ø 9,0										
M8	*	15,5	0,5-3,0	**23M08KVO1**	12,0	0,7	10,9	18,0	21.610	2.840
Ø 11,0										
M10	*	19,5	0,8-3,5	**23M10KVO1**	13,5	0,9	11,9	30,0	31.750	4.260
Ø 12,0										

Replacement for previous MFX 27-VO program

=	identical to old program
!	improved technical data
*	addition

MFX 26-KVO

Steel
Zinc plated

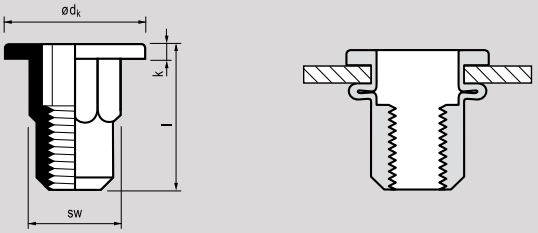


MASTERGRIP | open end | reduced countersunk head

Ø d	l [+0/-0,5]		Item nr.	Ø d_k [+0/-0,3]	k ≤	Ø d [+0,03/-0,10]			
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	9,0	0,5-1,5	**26M03KVO15**	5,4	0,6	4,7	1,5	2.690	980
Ø 4,8									
M4	10,4	0,5-2,0	**26M04KVO20**	6,9	0,6	6,3	5,0	6.800	1.080
Ø 6,4									
M5	11,8	0,5-3,0	**26M05KVO30**	7,7	0,6	7,1	8,0	8.000	1.470
Ø 7,2									
M6	14,6	0,7-3,3	**26M06KVO33**	10,5	0,8	9,5	12,5	11.400	1.960
Ø 9,6									
M8	16,0	0,9-3,7	**26M08KVO37**	11,5	0,8	10,6	16,5	15.700	2.940
Ø 10,6									
M10	18,5	1,0-3,6	**26M10KVO36**	15,3	0,8	14,2	34,0	18.700	3.920
Ø 14,2									

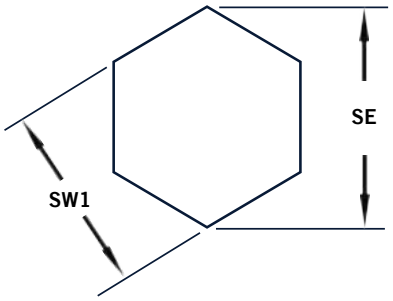
MFX 23-HCO

Steel
Zinc plated



MASTERGRIP | Hex-T open end | cylindrical head

Ø d		l [+/- 0,2]		Item nr.	Ø dk [+0,3/-0,5]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	*	13,0	0,5-3,0	**23H04CO1**	9,5	1,1	6,0	5,0	4.900	1.400
SW1 6,1										
M5	*	14,5	0,5-3,0	**23H05CO1**	10,5	1,1	7,0	7,0	8.800	1.900
SW1 7,1										
M6	*	17,0	0,5-3,0	**23H06CO1**	12,5	1,6	9,0	14,0	16.600	2.900
SW1 9,1										
M8	*	19,0	0,5-3,0	**23H08CO1**	14,5	1,6	11,0	22,0	21.500	3.000
SW1 11,1										
M10	*	24,0	0,8-4,0	**23H10CO1**	16,5	2,1	13,0	35,0	29.400	3.400
SW1 13,1										

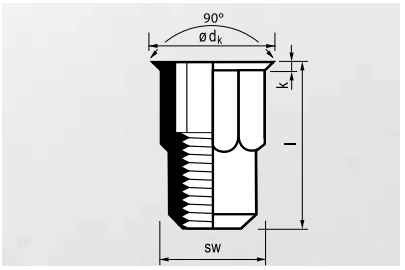


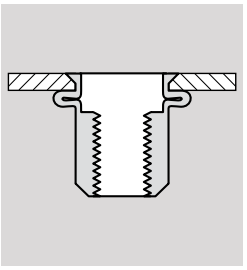
SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

MFX 23-HKVO

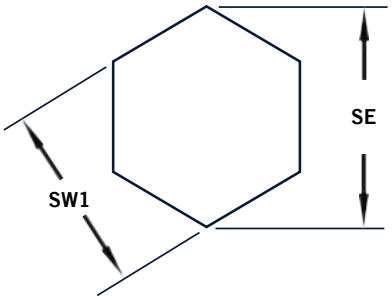
Steel
Zinc plated





MASTERGRIP | Hex-T open end | reduced countersunk head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,6]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	10,5	0,5-2,5	**23H03KVO1**	6,5	0,8	5,0	3,0	2.900	900
SW1 5,1										
M4	!	12,5	0,5-3,0	**23H04KVO1**	7,0	0,8	6,0	5,0	3.530	1.470
SW1 6,1										
M5	!	14,0	0,5-3,0	**23H05KVO1**	8,0	0,8	7,0	7,0	4.900	1.760
SW1 7,1										
M6	!	16,0	0,5-3,0	**23H06KVO1**	10,0	0,8	9,0	14,0	14.700	2.940
SW1 9,1										
M8	!	17,0	0,5-3,0	**23H08KVO1**	12,0	0,8	11,0	21,0	21.560	3.020
SW1 11,1										
M10	!	20,5	0,8-4,0	**23H10KVO1**	14,5	0,8	13,0	35,0	29.400	3.430
SW1 13,1										

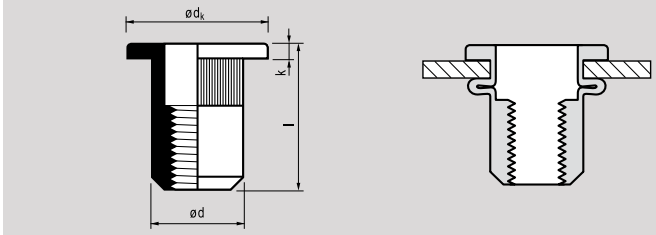


SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

MFX 24-CO

Stainless steel [A2]
Polished



MASTERGRIP | open end | cylindrical head

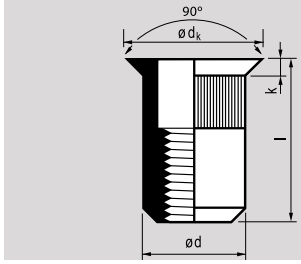
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	11,0	0,5-3,0	**24M04CO1***	9,0	1,1	5,9	7,0	7.800	2.600
	!	14,0	3,0-4,5	**CO2**						
Ø 6,0										
M5	!	13,0	0,5-3,0	**24M05CO1***	10,0	1,1	6,9	12,0	11.760	3.920
	!	16,0	3,0-5,5	**CO2**						
Ø 7,0	*	19,0	5,5-8,0	**CO3**						
M6	!	16,0	0,5-3,0	**24M06CO1***	12,0	1,6	8,9	22,2	20.580	5.630
	!	18,5	3,0-5,5	**CO2**						
Ø 9,0										
M8	!	17,5	0,5-3,0	**24M08CO1***	15,0	1,6	10,9	30,5	26.460	7.800
	!	20,0	3,0-5,5	**CO2**						
Ø 11,0										
M10	!	19,0	0,5-3,0	**24M10CO1**	16,0	2,1	12,9	39,0	35.280	8.800
	!	24,0	3,0-6,0	**CO2**						
Ø 13,0										

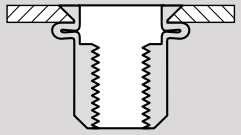
* these rivets of range 24-CO are also available in blister pack.

=	identical to old program
!	improved technical data
*	addition

MFX 24-VO

Stainless steel [A2]
Polished





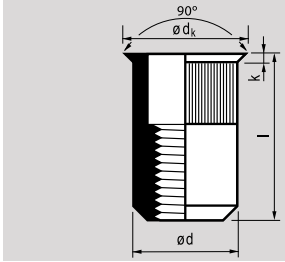
MASTERGRIP | open end | countersunk head

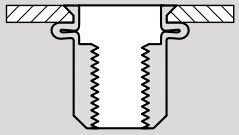
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	11,5	1,5-3,5	**24M03VO1**	7,5	1,5	4,9	3,5	5.800	1.400
	*	12,5	3,5-4,5	**VO2**						
Ø 5,0										
M4	!	12,5	1,5-4,0	**24M04VO1**	8,5	1,5	5,9	9,0	10.130	3.720
Ø 6,0										
M5	!	13,5	1,5-4,0	**24M05VO1**	9,5	1,5	6,9	10,5	12.250	4.020
	*	16,0	4,0-6,5	**VO2**						
Ø 7,0										
M6	!	15,5	1,5-4,0	**24M06VO1**	11,5	1,5	8,9	21,0	20.580	5.560
	*	18,0	4,0-6,5	**VO2**						
Ø 9,0										
M8	!	18,5	1,5-4,0	**24M08VO1**	13,5	1,5	10,9	31,0	30.840	7.640
	*	21,0	4,0-6,5	**VO2**						
Ø 11,0										
M10	!	21,0	2,0-4,5	**24M10VO1**	15,5	1,8	12,9	33,0	34.300	8.110
	*	24,0	4,5-7,5	**VO2**						
Ø 13,0										
M12	*	24,5	2,0-4,5	**24M12VO1**	19,0	2,0	15,9	50,0	53.900	9.800
	*	27,5	4,5-7,5	**VO2**						
Ø 16,0										

=	identical to old program
!	improved technical data
*	addition

MFX 24-KVO

Stainless steel [A2]
Polished





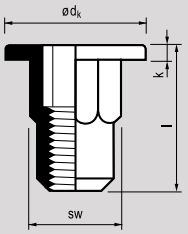
MASTERGRIP | open end | reduced countersunk head

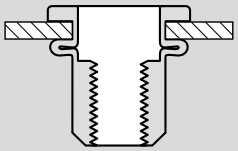
Ø d		l [+0,5/-0]		Item nr.	Ø d_k [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	10,0	0,5-3,0	**24M04KVO1**	7,0	0,9	5,9	9,0	6.860	2.940
Ø 6,0										
M5	!	11,5	0,5-3,0	**24M05KVO1**	8,0	0,9	6,9	10,5	11.760	4.030
Ø 7,0										
M6	!	14,0	0,5-3,0	**24M06KVO1**	10,0	0,9	8,9	21,0	18.620	5,230
Ø 9,0										
M8	!	15,5	0,5-3,0	**24M08KVO1**	12,0	0,9	10,9	31,0	25.480	5.400
Ø 11,0										
M10	!	19,5	0,8-3,5	**24M10KVO1**	14,5	1,1	12,9	32,0	33.320	5.880
Ø 13,0										

=	identical to old program
!	improved technical data
*	addition

MFX 24-HCO

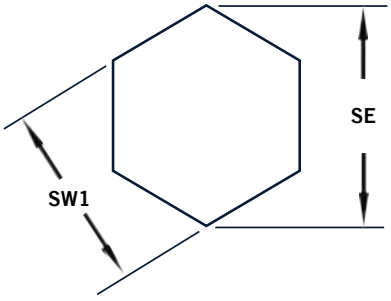
Stainless steel [A2]
Polished





MASTERGRIP | Hex-T open type | cylindrical head

Ø d		l [+0/-0,2]		Item nr.	Ø dk [+0,3/-0,5]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	13,0	0,5,-3,0	**24H04CO1**	9,5	1,1	6,0	12,0	10.190	2.950
SW1 6,1										
M5	!	14,5	0,5-3,0	**24H05CO1**	10,5	1,1	7,0	14,0	12.740	3.430
SW1 7,1										
M6	!	17,0	0,5-3,0	**24H06CO1**	12,5	1,6	9,0	26,0	21.560	4.700
SW1 9,1										
M8	!	19,0	0,5-3,0	**24H08CO1**	14,5	1,6	11,0	39,0	37.420	6.860
SW1 11,1										
M10	!	24,0	0,8-4,0	**24H10CO1**	16,5	2,1	13,0	45,0	63.700	7.840
SW1 13,1										

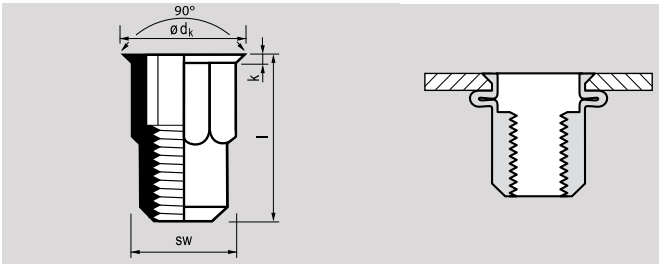


SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

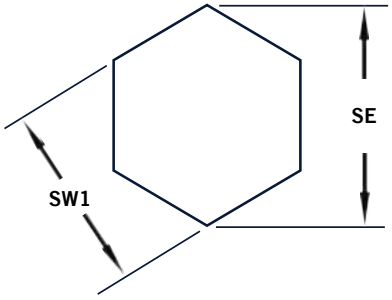
MFX 24-HKVO

Stainless steel [A2]
Polished



MASTERGRIP | Hex-T open end | reduced countersunk head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,6]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	12,5	0,5-3,0	**24H04KVO1**	7,0	0,9	6,0	12,0	8.240	2.950
SW1 6,1										
M5	=	14,0	0,5-3,0	**24H05KVO1**	8,0	0,9	7,0	12,0	11.760	2.950
SW1 7,1										
M6	=	16,0	0,5-3,0	**24H06KVO1**	10,0	0,9	9,0	21,0	21.560	3.820
SW1 9,1										
M8	=	17,0	0,5-3,0	**24H08KVO1**	12,0	0,9	11,0	30,0	24.500	3.920
SW1 11,1										
M10	=	20,5	0,8-4,0	**24H10KVO1**	14,5	1,1	13,0	40,0	47.040	5.010
SW1 13,1										

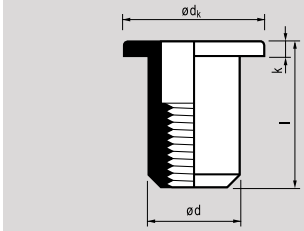


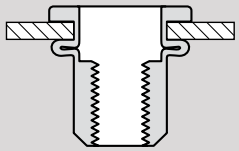
SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

MFX 28-CO

Stainless steel [A4]
AISI 316 Polished





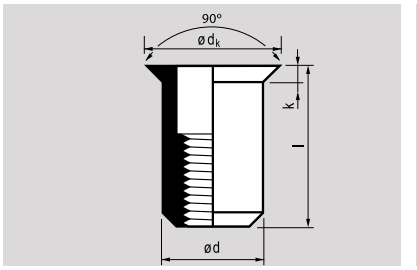
MASTERGRIP | open end | cylindrical head

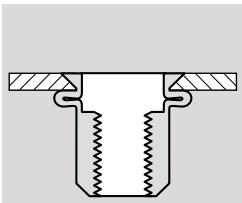
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M5	*	13,0	0,5-3,0	**28M05CO1**	10,0	1,1	6,9	12,0	11.760	3.920
Ø 7,0										
M6	*	16,0	0,5-3,0	**28M06CO1**	12,0	1,6	8,9	22,2	20.580	5.630
Ø 9,0										
M8	*	17,5	0,5-3,0	**28M08CO1**	15,0	1,6	10,9	30,5	26.460	7.800
Ø 11,0										

=	identical to old program
!	improved technical data
*	addition

MFX 28-VO

Stainless steel [A4]
AISI 316 Polished





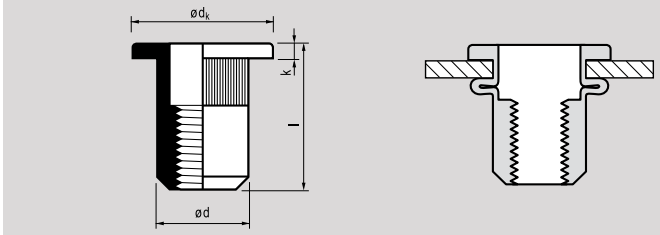
MASTERGRIP | open end | countersunk head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,12]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M5	*	13,5	1,5-4,0	**28M05VO1**	9,5	1,5	6,9	10,5	12.250	4.020
Ø 7,0										
M6	*	15,5	1,5-4,0	**28M06VO1**	11,5	1,5	8,9	21,0	20.580	5.560
Ø 9,0										
M8	*	18,5	1,5-4,0	**28M08VO1**	13,5	1,5	10,9	31,0	30.840	7.640
Ø 11,0										

=	identical to old program
!	improved technical data
*	addition

MFX 20-CO

Aluminium [AlMg 5]
Polished



MASTERGRIP | open end | cylindrical head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	10,5	0,5-2,5	**20M03CO1**	7,0	0,9	4,9	2,0	2.000	700
	*	11,5	2,5-3,5	**CO2**						
Ø 5,0										
M4	!	11,0	0,5-3,0	**20M04CO1***	9,0	1,1	5,9	4,0	2.840	1.070
	!	14,0	3,0-4,5	**CO2**						
Ø 6,0										
M5	!	13,0	0,5-3,0	**20M05CO1***						
	!	16,0	3,0-5,5	**CO2**	10,0	1,1	6,9	5,0	4.900	1.170
Ø 7,0	*	19,0	5,5-8,0	**CO3**						
M6	!	16,0	0,5-3,0	**20M06CO1***						
	!	18,5	3,0-5,5	**CO2**	12,0	1,6	8,9	11,3	9.300	2.280
Ø 9,0	*	21,0	5,5-8,0	**CO3**						
M8	!	17,5	0,5-3,0	**20M08CO1***						
	!	20,0	3,0-5,5	**CO2**	15,0	1,6	10,9	14,6	14.700	2.450
	*	22,5	5,5-8,0	**CO3**						
Ø 11,0	*	25,0	8,0-10,5	**CO4**						
M10	!	19,0	0,5-3,0	**20M10CO1***						
	!	24,0	3,0-6,0	**CO2**	16,0	2,1	11,9	20,0	21.500	3.820
	*	27,0	6,0-9,0	**CO3**						
Ø 12,0	*	30,0	9,0-12,0	**CO4**						
M12	*	25,0	1,0-4,0	**20M12CO1**						
	*	28,0	4,0-7,0	**CO2**	22,0	2,1	15,9	23,0	27.400	4.400
Ø 16,0	*	31,0	7,0-10,0	**CO3**						

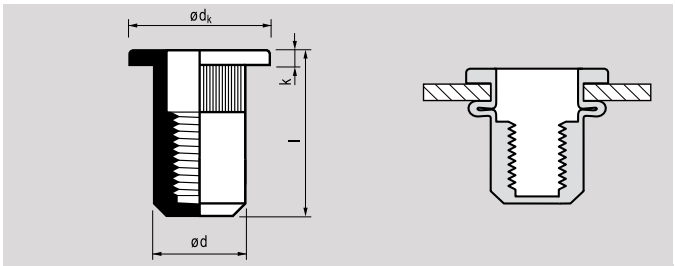
Replacement for previous MFX 22-CO program

* these rivets of range 20-CO are also available in blister pack.

=	identical to old program
!	improved technical data
*	addition

MFX 20-CG

Aluminium [AlMg 5]
Polished



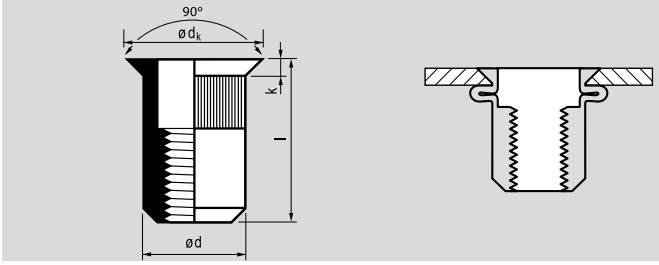
MASTERGRIP | closed end | cylindrical head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	15,0	0,5-2,5	**20M03CG1**	7,0	0,9	4,9	2,0	2.000	700
	*	16,0	2,5-3,5	**CG2**						
Ø 5,0										
M4	*	16,0	0,5-3,0	**20M04CG1**	9,0	1,1	5,9	4,0	2.800	1.000
	*	19,0	3,0-4,5	**CG2**						
Ø 6,0										
M5	*	18,5	0,5-3,0	**20M05CG1**	10,0	1,1	6,9	5,0	4.900	1.100
	*	21,5	3,0-5,5	**CG2**						
Ø 7,0	*	24,5	5,5-8,0	**CG3**						
M6	*	21,5	0,5-3,0	**20M06CG1**	12,0	1,6	8,9	11,0	9.300	2.200
	*	24,0	3,0-5,5	**CG2**						
Ø 9,0	*	26,5	5,5-8,0	**CG3**						
M8	*	26,0	0,5-3,0	**20M08CG1**	15,0	1,6	10,9	14,6	14.700	2.400
	*	28,5	3,0-5,5	**CG2**						
Ø 11,0	*	31,0	5,5-8,0	**CG3**						
	*	33,5	8,0-10,5	**CG4**						
M10	*	28,0	0,5-3,0	**20M10CG1**	16,0	2,1	11,9	19,9	21.500	3.800
	*	33,0	3,0-6,0	**CG2**						
Ø 12,0	*	36,0	6,0-9,0	**CG3**						
	*	39,0	9,0-12,0	**CG4**						

=	identical to old program
!	improved technical data
*	addition

MFX 20-VO

Aluminium [AlMg 5]
Polished



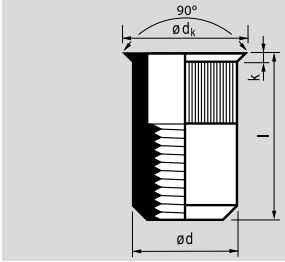
MASTERGRIP | open end | countersunk head

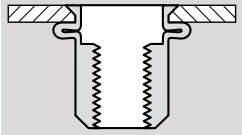
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	11,5	1,5-3,5	**20M03VO1**	7,5	1,5	4,9	2,0	2.000	700
	*	12,5	3,5-4,5	**VO2**						
Ø 5,0										
M4	*	12,5	1,5-4,0	**20M04VO1**	8,5	1,5	5,9	4,0	2.840	1.070
	*	15,0	4,0-5,5	**VO2**						
Ø 6,0										
M5	*	13,5	1,5-4,0	**20M05VO1**						
	*	16,0	4,0-6,5	**VO2**	9,5	1,5	6,9	5,0	4.900	1.170
Ø 7,0	*	18,5	6,5-9,0	**VO3**						
M6	*	15,5	1,5-4,0	**20M06VO1**						
	*	18,0	4,0-6,5	**VO2**	11,5	1,5	8,9	11,3	9.300	2.280
Ø 9,0	*	20,5	6,5-9,0	**VO3**						
M8	*	18,5	1,5-4,0	**20M08VO1**						
	*	21,0	4,0-6,5	**VO2**	13,5	1,5	10,9	14,6	14.700	2.400
Ø 11,0	*	23,5	6,5-9,0	**VO3**						
M10	*	21,0	2,0-4,5	**20M10VO1**						
	*	24,0	4,5-7,5	**VO2**	14,5	1,7	11,9	20,0	21.500	3.820
Ø 12,0	*	27,0	7,5-10,5	**VO3**						
M12	*	24,5	2,0-4,5	**20M12VO1**						
	*	27,5	4,5-7,5	**VO2**	19,0	1,9	15,9	23,0	27.400	4.400
Ø 16,0	*	31,0	7,5-10,5	**VO3**						

=	identical to old program
!	improved technical data
*	addition

MFX 20-KVO

Aluminium [AlMg 5]
Polished





MASTERGRIP | open end | reduced countersunk head

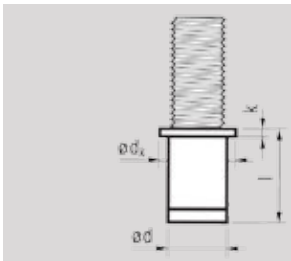
Ø d		l [+0,5/-0]		Item nr.	Ø d_k [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	9,5	0,5-2,5	**20M03KVO1**	6,0	0,7	4,9	2,0	1.700	700
Ø 5,0										
M4	*	10,0	0,5-3,0	**20M04KVO1**	7,0	0,7	5,9	4,0	2.840	1.080
Ø 6,0										
M5	*	11,5	0,5-3,0	**20M05KVO1**	8,0	0,7	6,9	4,5	5.250	1.180
Ø 7,0										
M6	*	14,0	0,5-3,0	**20M06KVO1**	10,0	0,7	8,9	9,6	9.680	1.960
Ø 9,0										
M8	*	15,5	0,5-3,0	**20M08KVO1**	12,0	0,7	10,9	14,0	15.680	2.060
Ø 11,0										

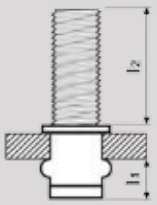
Replacement for previous MFX 21-VO program

=	identical to old program
!	improved technical data
*	addition

MFX 29

Steel
Zinc plated





MASTERBOLT | cylindrical head

Ø d	l [+1,0/-0,5]		Item nr.	Ø d_k	k	Ø d	l_1	l_2
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]
M4	8,0	0,5-2,0	**29M042010**	8,0	0,5	5,4	3,5	10
	8,0	0,5-2,0	**2015**	8,0	0,5	5,4	3,5	15
Ø 5,5	8,0	2,0-3,0	**3010**	8,0	0,5	5,4	4,0	10
	8,0	2,0-3,0	**3015**	8,0	0,5	5,4	4,0	15
M5	9,0	0,5-2,0	**29M052010**	9,0	0,8	6,5	4,5	10
	9,0	0,5-2,0	**2015**	9,0	0,8	6,5	4,5	15
Ø 6,6	10,5	2,0-3,5	**3510**	9,0	0,8	6,5	4,5	10
	10,5	2,0-3,5	**3515**	9,0	0,8	6,5	4,5	15
M6	10,0	0,5-2,5	**29M062510**	10,0	1,0	7,7	5,0	10
	10,0	0,5-2,5	**2515**	10,0	1,0	7,7	5,0	15
Ø 7,8	11,5	2,5-4,0	**4010**	10,0	1,0	7,7	5,0	10
	11,5	2,5-4,0	**4015**	10,0	1,0	7,7	5,0	15
M8	12,5	1,0-3,0	**29M083015**	12,0	1,5	9,8	7,0	15
	12,5	1,0-3,0	**3020**	12,0	1,5	9,8	7,0	20
Ø 9,9	15,0	3,0-5,0	**5015**	12,0	1,5	9,8	7,0	15
	15,0	3,0-5,0	**5020**	12,0	1,5	9,8	7,0	20

Rivet bolts are comparable to DIN bolts - Class 8.8

Masterfix RUBNUT

The elastic Masterfix RUBNUT blind rivet nut is available in various lengths and sizes with grip ranges from 0.4 up to 56.0 mm.

Advantages

From one side applicable, using common tools

Absorb vibration due to high elasticity

Suitable for thin, thick and brittle materials

Watertight seal

No electric conduction

Can very easily be dismantled

Applications

Housing of ventilators and fans, dish washers, refrigerators, etc.

Fixing for print covers

Head lights for cars

Sirens and horns

Electronic sensors

Pipes, glass and plywood

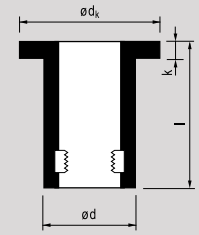
Etc.

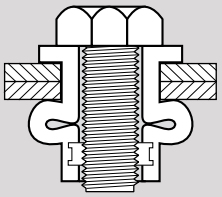
Note:

- Prevent contact with oil and/or solvents
- RUBNUTS should not be used in surroundings with temperatures below -30ºC and above +30ºC

MFX 25-CO

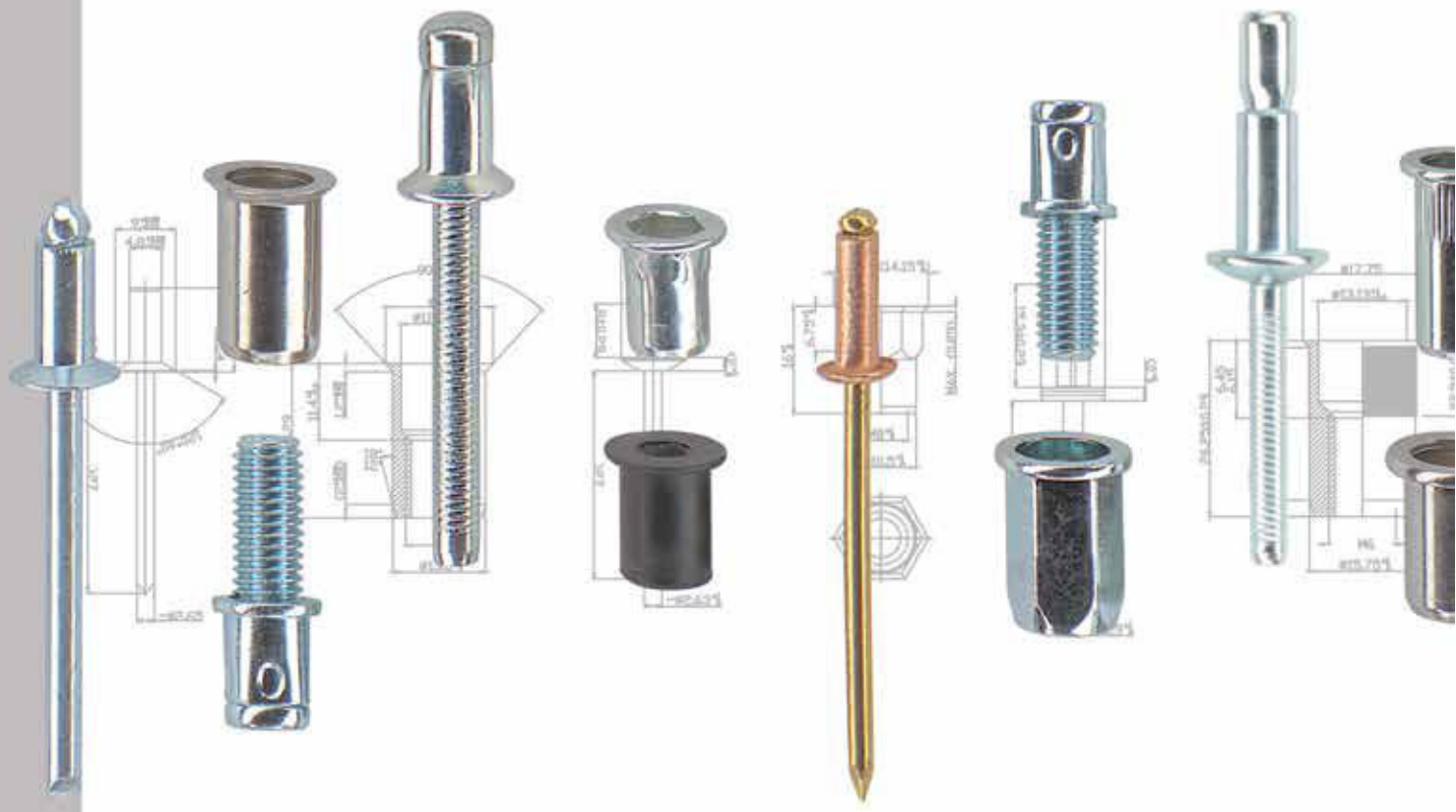
E.P.D.M. body
Brass nut insert





RUBNUT | open end | cylindrical head

Ø d	l		Item nr.	Ø d$_k$ [+0,5/-0,8]	k [+/-0,3]	Ø d		Hardness
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	tightning torque [Nm]	Shore A
M3	12,6	0,4-4,0	**25M03CO040**	11,0	1,2	7,9	0,25-0,50	60
Ø [8,3 max]								
M4	12,6	0,4-4,0	**25M04CO040**	11,0	1,2	7,9	0,25-0,40	70
Ø [8,3 max]								
M5	14,1	0,4-4,9	**25M05CO049**	12,7	0,9	9,6	0,35-0,50	60
	21,5	4,0-10,0	**CO116**	14,0	0,9	9,6	0,30-0,90	60
Ø [9,9 max]	26,5	7,9-15,0	**CO163**	14,0	1,3	9,6	0,30-0,70	60
	39,0	20,5-30,0	**CO300**	14,0	1,3	9,6	0,60-1,00	60
M6	16,0	0,4-4,0	**25M06CO028**	16,0	1,3	12,7	0,60-1,00	60
	21,1	0,8-4,7	**CO047**	19,1	4,8	12,7	0,80-1,00	70
Ø [13,0 max]	26,7	6,4-11,5	**CO110**	16,3	2,0	12,7	0,80-1,00	70
M8	18,3	0,4-4,0	**25M08CO040**	21,5	3,2	15,9	1,00-1,50	60
	27,9	3,9-9,5	**CO095**	21,5	5,7	15,9	1,00-1,60	60
Ø [16,2 max]								
M8	50,0	15,0-35,0	**25M08CO390**	20,0	1,6	18,0	3,00-4,00	60
Ø [18,3 max]								
M10	55,0	19,0-38,0	**25M10CO400**	22,5	1,3	20,0	4,50-5,50	60
Ø [20,3 max]								
M12	79,0	38,0-56,0	**25M12CO640**	27,0	1,3	24,0	6,00-7,00	60
Ø [24,3 max]								

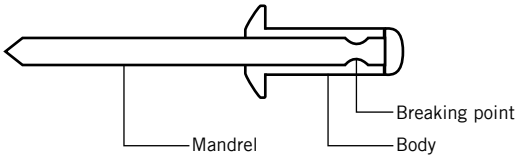


Technical info

MASTERFIX®

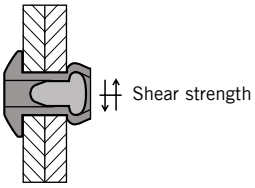
Blind rivet breaking point

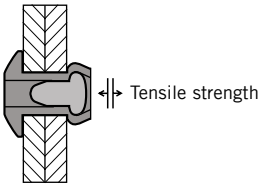
The rivet is made of two parts namely, the body and the mandrel. The body is deformed when the rivet is set and it is this part which clamps the materials together. The function of the mandrel is to deform the body of the rivet. The mandrel is therefore always stronger than the body. The mandrel breaks off at its specific breaking point. The breaking point ensures that the mandrel breaks off at the right moment so that the body is correctly deformed. The breaking load can be adjusted so that the mandrel breaks at a sooner or a later point of time.



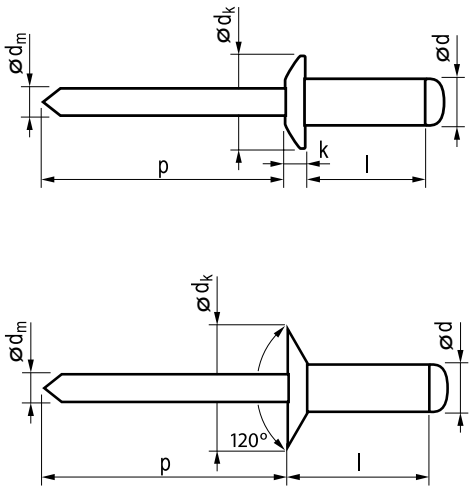
Tensile and shear strength

The tensile strength is the maximum force the rivet, rivet nut or rivet bolt can bear lengthways (see arrows) before it gives out. The tensile strength is obtained through tests and is always the smallest average value. The shear strength is the maximum force the rivet, rivet nut or rivet bolt can bear vertical to its length (see arrows) before it gives out. The shear strength is obtained through tests and is always the smallest average value. By changing the breaking point, the shear strength will be increased or decreased. Both tensile and shear strength are expressed in Newton (1 kg = 10 N).





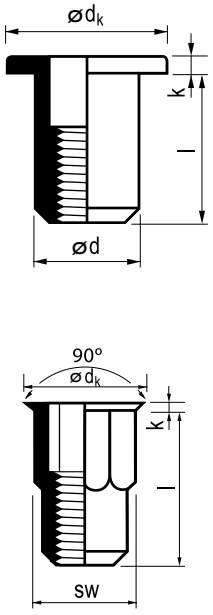
Dimensioning rivets



Standard rivet (all sizes in mm)

Ø d = Rivet body diameter
Ø d_k = Head diameter
Ø d_m = Mandrel diameter
k = Head height
l = Rivet body length
p = Mandrel length

Dimensioning rivet nuts

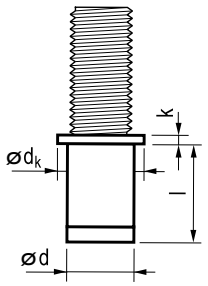


Standard rivet nut (all sizes in mm)

Ø d = Rivet nut body diameter
Ø d_k = Head diameter
k = Head height
l = Rivet nut body length
sw = Key size

Technical details

Dimensioning rivet bolts



Standard rivet bolt (all sizes in mm)

Ø d = Rivet nut body diameter

Ø d_K = Head diameter

k = Head height

l = Rivet nut body length

Technical details

Aluminium AL 99,5

Low weight

Easy to deform

Highly electrical and warmth conductive

Aluminium alloys AlMg

Solid and strong - easy to polish

If the degree of Mg increases, the strength of the rivet increases and the deformability decreases

Steel

Suitable for heavy constructions

Easy to deform

Easy to coat (e.g. with anti-corrosion coating)

Stainless steel

Highly resistant to corrosion

Suitable for heavy constructions

A4 has a higher resistance to acids than A2

Copper

Highly electrical and warmth conductive

Easy to deform

Suitable for soldering

Material features

Contact corrosion

When different metals come in contact with each other, contact corrosion will arise. The table below shows how the different materials combine.

Material rivet body	Material to be connected			
	Aluminium	Copper	Steel	Stainl.steel
Aluminium	++	--	+	+
Copper	--	++	--	+
Steel	+	--	++	++
Stainl. steel	+	+	++	++
i Monell"	--	+	++	+

++ very good I + good I - moderate I -- bad

Coatings

Corrosion can never be reduced to 0%. However, coatings can help to reduce the chance of corrosion or delay corrosion:

Painting

2-Components painting is possible in many colors. All RAL-colours can be delivered on request.

Zinc plating

This is a coating obtained through electrolysis and consists of a Zinc-iron alloy. This coating is characterized by a high resistance to wear and tear.

STANLEY
Engineered Fastening

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